

Work Order ID 123241***123241***

Page 2

Item ID: 647.3803

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Lower Cutter Assy Low

Stop ***NS2***

Start Date: 8/01/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 8/05/14 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

140

Identify as per dwg & Stock Location:

0.00

140

Packaging


Memo

MPP/20763

0.00

Packaging

IDENTIFY AS PER IAW MPP-120

14/8/5 

150

QC21- Final Inspection - Work Order Release

0.00

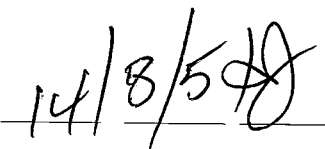
150

QC

Memo

0.00

Quality Control

14/8/5  14-8-5

Picklist Print

August-01-14 10:02:28 AM

Page 1

Work Order ID: 123241

123241

Parent Item: 647.3803

647 3803

Parent Item Name: Lower Cutter Assy Low

Start Date: 8/01/14

Required Date: 8/05/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.10.25 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
646.9701 *646 9701* Cutter Sub Assembly		Manufactured	No			110	Each	40.0000	1	1			
											DAS 41 9-8-89	14-8-1	

Location	Loc Qty	Loc Code
cck011	1	
122778	1	
cck54	39	
110325	4	
121153	6	
121154	12	
91788	5	
m129702	12	

NAS1149FN832P

Purchased

No

NAS1149FN832P

Washer

110	Each	6,785.000	6	6	DAS 41 9-89	14-8-1
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Location	Loc Qty	Loc Code
ST275	6785	
123185	30	
123522	400	
123900	2	
125268	6353	

Picklist Print

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Work Order ID: 123241

Parent Item: 647.3803

Parent Item Name: Lower Cutter Assy Low

123241

647 3803

Start Date: 8/01/14

Required Date: 8/05/14

Start Qty: 1.00

Required Qty: 1.00

MS21042L08

Purchased

No

110

Each

3,745.000

3

3

DAS

41

9-89

14-8-1

MS21042I 08

Nut

★★

Location

Loc Qty

Loc Code

ST306

3745

123900

1

125445

268

m127304

99

m127410

1398

m128401

1500

m128429

279

3

m129541

200

MS27039-08-19

Purchased

No

110

Each

1,028.000

3

3

DAS

41

9-89

14-8-1

MS27039-08-19

Screw

★★

Location

Loc Qty

Loc Code

ST506

1028

124309

25

125654

78

m127904

925

3

647.3901

Purchased

No

110

Each

2.0000

1

1

DAS

41

9-89

14-8-1

647 3901

Lower Deflector Assembly, Low

★★

Location

Loc Qty

Loc Code

cck20

2

m129702

2

1

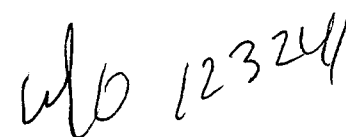
August-01-14 10:02:28 AM

Shop Packet Print

Page 2

2. APPLY F/N 9 AS REQUIRED TO ALL FAYING SURFACES OF F/N 1, 5, 6, 7, & 8 UPON ASSEMBLY

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE REVISION PRI		JUC
1/11C	INITIAL RELEASE	07/18/99	R. EDWARDS



			I	9	647.3910	212 UPPER DEFLECTOR		
			I	8	647.3910	412 UPPER DEFLECTOR		
A/R	A/R	A/R	A/R	7	601.2045	RTV, LOCITE 598		
I				6	647.3902	LOWER DEFLECTOR ASSY HIGH		
	I			5	647.3901	LOWER DEFLECTOR ASSY LOW		
3	3	3	3	4	601.2765	SCREW	N527039-0819	
3	3	3	3	3	601.1541	LOCKNUT	M527041Z-08	
6	6	6	6	2	601.2764	WASHER	HAS1149FMS3P	
I	I	I	I	I	646.9701	CUTTER SUB ASSY		
X	X	X	X		647.3904	LOWER CUTTER ASSY HIGH		
X	X	X	X		647.3903	LOWER CUTTER ASSY LOW		
X	X	X	X		647.3902	212 UPPER CUTTER ASSY		
X	X	X	X		647.3801	412 UPPER CUTTER ASSY		
.3904	.3803	.3802	.3801	FIND #	PART #	DESCRIPTION	MATL	SPEC.
QTY				PARTS LIST				
NEXT ASSY (S)				APICAL INDUSTRIES				
647.3700				260R TEMPLE HEIGHTS DR. CXCEANSIDE CA. 92056-3512 (760)724-51				
				CUTTER ASSY				
				REF CAGE CODE DWG NO PT NO				
				B O/MZE 647.3800				
				SCALE NC/NF % SUSSET / DE				